

	Manufacturing Procedure Conformity Record (MPCR) ISO 17782				QTR. No.: 1
					Rev. No.: 01
Manufacturer name/address/ Web page:	Asoforge S.r.l. Unipersonale Via Verginello, 29/31 - 25045 Castegnato (BS) – Italy – www.asonext.com				
Reference standard	ISO 17782 (NORSOK M-650, Edition 4)				
Material designation and MDS No.:	ASTM A479 - UNS S31803 – UNS S32205 NORSOK M-630, Ed.7; MDS D47 rev.6				
Manufacturing Summary doc. No.:	8160198/1				Rev.03
Products and manufacturing process(es):	Forged Bars diam. 350 mm Open die forging				
Mandatory conditions and sub-contractors:	Heat treatment furnaces TT_B 946/B - Asoforge S.r.l. Testing Qualification by CPM Apave – Bienno (BS) (17025 accredited laboratory)				
Other information:	Peeling : Asoforge S.r.l. First qualification in date : 22/04/2016 with DNV-GL Change for previous Edition 2016: - Re-qualified without testing - General revision with no change in essential variables - General revision including requirement of ISO 17781:2017 and ISO 17782 :2018.				
Qualification expires:	Five years from the date of QTR being approved				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Forged Bars	484 PM/2016	350	350	4000	All
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: R. Bresciani – 19/04/2021	Checked by/Date: M. Svanera – 19/04/2021			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of ISO 17882 (NORSOK M-650 rev.4) for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of ISO 17882 (NORSOK M-650 rev.4).					
Qualifying Company (company name /address): TUV SÜD			Signature/Date:  19.04.21		

