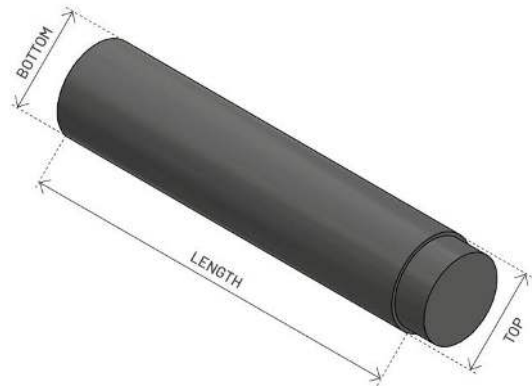


M2.06.01 rev.4– 7th January 2026.

Table of ingots dimensions and weights.

All weights and dimensions must be considered indicative and related to steels.



Remelted Round Ingots

INGOT	INGOTS PER HEAT		DIMENSIONS			NET WEIGHT [kg]	
			DIAMETER [mm]	NET LENGTH [mm]			
	min	max			min	max	min
VAR - Vacuum Arc Remelted Ingots							
V600	4	5	595	2.700	2.800	6.000	6.200
V900	2	3	875	2.300	2.750	10.900	13.000
ESR - Electro Slag Remelted Ingots							
E1000	1		1.000	3.160	5.350	19.000	33.000
E1200	1		1.200	1.915	4.850	17.000	43.000
E1600	1		1.600	1.900	5.150	30.000	81.000

VAR ingots are supplied only ground.

All remelted ingots are supplied cropped.

Different weights or special requests regarding superalloys may be discussed with the Commercial Department.



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Steelled for the future

ASONEXT S.p.A. Società Benefit Unipersonale
Via Seriola 122 - 25035 Ospitaletto (BS) ITALY
P. +39030.6841011 - info@asonext.com
www.asonext.com